

**Course Title: Computer Based Control**

**Course Code: COEG 402**

**Credit Hours: 3**

**Course Description:**

This course will help students to study how computers are implemented and used for industrial control purpose, and impart the skills necessary for use of computers with confidence in modern control systems.

**Course Contents:**

**Unit 1: Introduction**

Process control techniques- history; Computers- analog and digital computers in process control- history; Systems; Applications; Static control; Continuous, Dynamic, Closed and open loop control systems.

**Unit 2: Systems**

Representation; State-space, Input/output; Modelling of continuous and discrete systems; SISO and MIMO system representation; Mass-spring-damper system, DC motor, Energy balance model, Discrete approximation, State description, Determining sampling interval.

**Unit 3: Process Computer Problem**

Real time control, Conventional, Interrupts, Pseudocode, Control complexity, Non-linearity, Process coupling, time delays, Controllability, Sequential control and direct digital control, Combinatory control; Case studies

**Unit 4: Physical process Input and Output (I/O)**

Components of process interface, Sensor properties, impedance matching, Different sensors and actuators, signal transmission, Conditioning, Coupling and grounding.

**Unit 5: Signal Processing**

Signal filtering, Analog filters, Multiplexing, sample and hold, Anti-aliasing, ADC, DAC, Characteristics of converters, Digital filters, Signal data processing.

**Unit 6: Bus systems**

Bus system parameters, Physical and logical concepts, Bus operation protocols, Interrupt-handling, VME and Multibus II, Comparison of bus systems

**Unit 7: Operating systems and Real-Time Programming**

Multi tasking, Non real-time, Real-time; Dynamic priority, Task scheduling, Task management, Functions of RT operating systems; Synchronization, Resource protection, IP communication, Mutual exclusion programming methods; RT operating systems and language examples.

**Unit 8: Sequential Control**

Boolean logic programming, Functional blocks, Grafset, Generator sequencing control, PLC application cases.

### **Unit 9: Feedback Control**

Supervisory control, Structure and representation of feedback controllers, Discrete plant controllers, discretized PID controllers, Position and velocity form, Wind-up, Switchover problem and solution, Algorithm, Performance limit of PID, Cascade control, Smith controller, Gain scheduling, Adaptive control

### **Unit 10: Digital Communication**

Model, Communication aspects, OSI layers, Layer 1 and layer 2, MAP, TOP, Fieldbus, FIP, ProfibusvsBitbus, Ethernet, Polling and token bus.

### **Unit 11: Computer Numerical Control**

Introduction, NC co-ordinate system, Part programming, Direct numerical control (DNC), Applications, adaptive control machining, Developments

### **Unit 12: Man-Machine Interface**

Ergonomics, Organisation of MMI, Quantitative and qualitative parameters, MMI hardware, Design guidelines, User friendliness, Human cognition

### **Unit 13: System Integration**

Standards, System structure, Centralized and distributed digital control systems, Hierarchical level and information flow, SCADA, Remote Terminal Unit (RTU), Functions of DDC system, System integration, Non-technical aspects.

### **References:**

1. G. Olsson and G. Piani, *Computer Systems for Automation and Control*, PHI 1992
2. C. H. Houppis and G. B. Lamont, *Digital Control Systems: Theory, Hardware, Software*, 2<sup>nd</sup> Ed., McGraw-Hill, 1992
3. K. J. Astrom and B. Wittenmark, *Computer Controlled Systems: Theory and Design* 2<sup>nd</sup> Ed., PHI 1994
4. B. Kosko, *Neural Networks and Fuzzy Systems*, PHI